SAFETY DATA SHEET
according to Regulation (EU) No. 1907/2006
MAKROLON 2405
Version 1.4 Revision Date 25.06.2012 Print Date 26.06.2012

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier

Trade name : MAKROLON 2405

Relevant identified uses of the substance or mixture and uses advised against

Use : Production of moulded plastic articles

Details of the supplier of the safety data sheet:
Bayer MaterialScience AG
BMS-IO-S&T-PSRA-PSI Product Safety
51368 Leverkusen

Tel: +49 214 30 25026
Fax: +49 214 30 9650035
e-mail: productsafety@bayerbms.com

Emergency telephone number: In case of emergency: +49 214 30 99300 (Sicherheitszentrale Bayer)
+44 1635 563000 (Bayer plc Ltd, Responsible Care Group, Newbury RG14 1JA, UK)

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture

Classification (1272/2008/CE):
Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Classification (2006/121/EC, 1999/45/EC):
No classification according to EC Directives 2006/121/EC or 1999/45/EC.

Label elements

Labelling (1272/2008/CE):
Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

No labelling is required for this material by the Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (CHIP 4), in accordance with EC Directives.

3. COMPOSITION/INFORMATION ON INGREDIENTS
4. FIRST AID MEASURES

**Description of first aid measures**

**In case of skin contact:** CONTACT WITH THE HOT MELT: Cool immediately with plenty of water. Do not remove product crusts which may have formed neither forcibly nor by applying any solvents to the skin involved. To obtain treatment for possible burns, and appropriate skin care, seek medical advice immediately.

The following information refers to the handling of the product at room temperature. In case of skin contact wash affected areas thoroughly with soap and plenty of water.

5. Fire-fighting measures

**Suitable extinguishing media:** sprayed water jet, extinguishing powder, Carbon dioxide (CO2), Foam, Dry chemical

**Special hazards arising from the substance or mixture:**
Burning releases carbon monoxide, carbon dioxide, oxides of nitrogen and traces of hydrogen cyanide. In the event of fire and/or explosion do not breathe fumes.

**Advice for fire-fighters:**
Firemen must wear self-contained breathing apparatus.

Do not allow contaminated extinguishing water to enter the soil, ground-water or surface waters.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures:** slip hazard!

**Methods and material for containment and cleaning up:** Use mechanical handling equipment. Avoid dust formation.

**Reference to other sections:** For further disposal measures see section 13.
7. HANDLING AND STORAGE

Precautions for safe handling:
Under recommended processing conditions small amounts of residues of monomers and residual solvent may be emitted. Provided good ventilation and/or local exhaust systems are used, the Workplace Exposure Limit(s) stated in section 8 should not be exceeded.

Dust must be removed by effective exhaust ventilation.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work and use skin-protecting ointment. Change contaminated clothing.

Conditions for safe storage, including any incompatibilities:
No special storage conditions required.

VCI storage class (VCI = German Association of the Chemical Industry): 11

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

The regulations for the substances listed below must be observed when processing this product, particularly if processing takes place at elevated temperatures. In our experience the provision of effective fresh-air and exhaust ventilation equipment at the points where vapors may be generated will ensure compliance with the tolerance limits quoted below.

UK Workplace Exposure Limits (WEL), per EH40 document (Health & Safety Executive). If no UK value exists, EU exposure limits given where available.

Control parameters

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.</th>
<th>Basis</th>
<th>Type</th>
<th>Value</th>
<th>Ceiling Limit Value</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>phenol</td>
<td>108-95-2</td>
<td>EH40 WEL</td>
<td>TWA</td>
<td>2 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>phenol</td>
<td>108-95-2</td>
<td>EH40 WEL</td>
<td>Skin</td>
<td></td>
<td></td>
<td>Dermal absorption possible</td>
</tr>
<tr>
<td>phenol</td>
<td>108-95-2</td>
<td>EU ELV</td>
<td>TWA</td>
<td>2 ppm</td>
<td>7.8 mg/m3</td>
<td></td>
</tr>
<tr>
<td>phenol</td>
<td>108-95-2</td>
<td>EU ELV</td>
<td>Skin</td>
<td></td>
<td></td>
<td>Dermal absorption possible</td>
</tr>
<tr>
<td>chlorobenzene</td>
<td>108-90-7</td>
<td>EH40 WEL</td>
<td>TWA</td>
<td>1 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>chlorobenzene</td>
<td>108-90-7</td>
<td>EH40 WEL</td>
<td>STEL</td>
<td>3 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>chlorobenzene</td>
<td>108-90-7</td>
<td>EH40 WEL</td>
<td>Skin</td>
<td></td>
<td></td>
<td>Dermal absorption possible</td>
</tr>
<tr>
<td>chlorobenzene</td>
<td>108-90-7</td>
<td>EU ELV</td>
<td>TWA</td>
<td>5 ppm</td>
<td>23 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>
## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>granular</td>
</tr>
<tr>
<td>Colour</td>
<td>different according to colouration</td>
</tr>
<tr>
<td>Odour</td>
<td>odourless</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>not established</td>
</tr>
<tr>
<td>pH</td>
<td>not applicable</td>
</tr>
<tr>
<td>Softening point</td>
<td>&gt; 130 - 160 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>not established</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>not established</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>not established</td>
</tr>
<tr>
<td>Burning number</td>
<td>not established</td>
</tr>
<tr>
<td>Upper/lower flammability or</td>
<td>not applicable</td>
</tr>
<tr>
<td>explosive limits</td>
<td></td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>not applicable</td>
</tr>
<tr>
<td>Vapour density</td>
<td>not established</td>
</tr>
</tbody>
</table>

### Exposure controls

#### Respiratory protection:
In case of dust formation use respiratory equipment with filter type particle filter P1 according to EN 143.

#### Hand protection:
Suitable materials for safety gloves; EN 374:
Polyvinyl chloride - PVC (>= 0.5 mm)
Contaminated and/or damaged gloves must be changed.

#### Eye protection:
Wear eye/face protection.

#### Skin and body protection:
Wear suitable protective clothing.
Density:  ca. 1.2 - 1.4 g/cm³
Bulk density:  600 - 700 kg/m³
Water solubility:  practically insoluble
Surface tension:  not established
Partition coefficient (n–octanol/water):  not established
Autoignition temperature:  not applicable
Ignition temperature:  > 450 °C
Decomposition temperature:  >= 380 °C
Viscosity, dynamic:  not applicable
Explosive properties:  not established
Dust explosion class:  not established
Oxidising properties:  not established

10. STABILITY AND REACTIVITY

Chemical stability:  Fumes evolved by overheating during improperly processing or by burning may be injurious to health.

Possibility of hazardous reactions:  No hazardous reactions observed.

Hazardous decomposition products:  Caused by smouldering and incomplete combustion toxic fumes mainly consisting of CO and CO2 may be developed.

11. TOXICOLOGICAL INFORMATION

Under recommended processing conditions small amounts of emissions may occur.

The regulations for the substances listed below must be observed when processing this product, particularly if processing takes place at elevated temperatures.

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.</th>
<th>R-phrase(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>phenol</td>
<td>108-95-2</td>
<td>R68 Possible risk of irreversible effects. R23/24/25 Toxic by inhalation, in contact with skin and if swallowed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>R48/20/21/22 Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>R34 Causes burns.</td>
</tr>
<tr>
<td>chlorobenzene</td>
<td>108-90-7</td>
<td>R20 Harmful by inhalation.</td>
</tr>
<tr>
<td>4-tert-butylphenol</td>
<td>98-54-4</td>
<td>R36/37/38 Irritating to eyes, respiratory system and skin.</td>
</tr>
</tbody>
</table>
12. ECOLOGICAL INFORMATION

Do not allow to escape into waterways, wastewater or soil.

Additional information on ecotoxicology:
The product is practically insoluble in water. In view of its consistency and insolubility in water, no ecological problems are to be expected if the product is properly handled. The product is not readily biodegradable.

13. DISPOSAL CONSIDERATIONS

Dispose in accordance with applicable international, national and local laws, ordinances and statutes.

For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.

Waste treatment methods
After containers have been emptied as thoroughly as possible (e.g. by pouring, scraping or draining until "drip-dry"), they can be sent to an appropriate collection point set up within the framework of the existing take-back scheme of the chemical industry. Containers must be recycled in compliance with national legislation and environmental regulations.

The product is suitable for mechanical recycling. After appropriate treatment it can be remelted and reprocessed into new moulded articles. Mechanical recycling is only possible if the material has been selectively retrieved and carefully segregated according to type.
14. TRANSPORT INFORMATION

ADR/RID Not dangerous goods
ADN Not dangerous goods
This classification data does not apply to transportation by tanker. If required, additional information can be requested from the manufacturer.
IATA Not dangerous goods
IMDG Not dangerous goods
Special precautions for user: Not dangerous cargo. Keep dry.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture
Water contaminating class (Germany): nw not water endangering
(in accordance with Annex 1 to the Directive on Water-Hazardous Substances)

16. OTHER INFORMATION

The safety data sheet is also valid for corresponding MAS... types.

Further information
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.